

# SAFE TRUCK LOADING

Safety, Health and Well Being are our #1 Value at International Paper. To ensure the safety of our employees and contracted drivers, the following requirements **MUST** be followed:

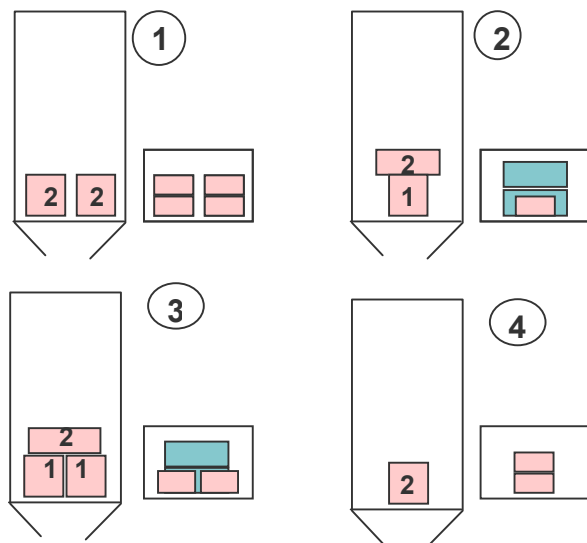
## ***Load it SAFE or do not send!***

### **Before loading bales**

- Inspect the trailer before loading to make sure the trailer is safe and clean
- Make sure bales are of good integrity and have adequate wires
- Know the safe, acceptable load patterns

### **What to know while loading bales**

- **ALWAYS** turn the last row of bales lengthwise to prevent bales from falling/shifting against the door during transit. The last row of bales must be no more than 2 bales high. ***THERE WILL BE NO EXCEPTIONS TO THIS RULE!***
- (Failure to adhere will result in termination of purchases) ***SEE DIAGRAM FOR EXAMPLE***
- **Never** put a stack of 3 bales next to a stack of 1 bale.
- Stack bales squarely for easy off loading and storage. Do not load with pallets or stickers.
- **Do not** place small bales on the bottom with large bales on top.
- **Do not** place high density bales on top of low density bales.
- Bales often expand inside vans – leave room to unload safely. Do not stuff vans. A bale clamp, not straight forks, is often used to unload.



- Each picture includes view if looking into back of trailer.
- All pictures show acceptable loading options for the last stack or stacks of bales on the end of the trailer.
- The last stack of bales must be turned lengthwise in all trailered bale loads. The rest of the bales in the trailer can be horizontal.